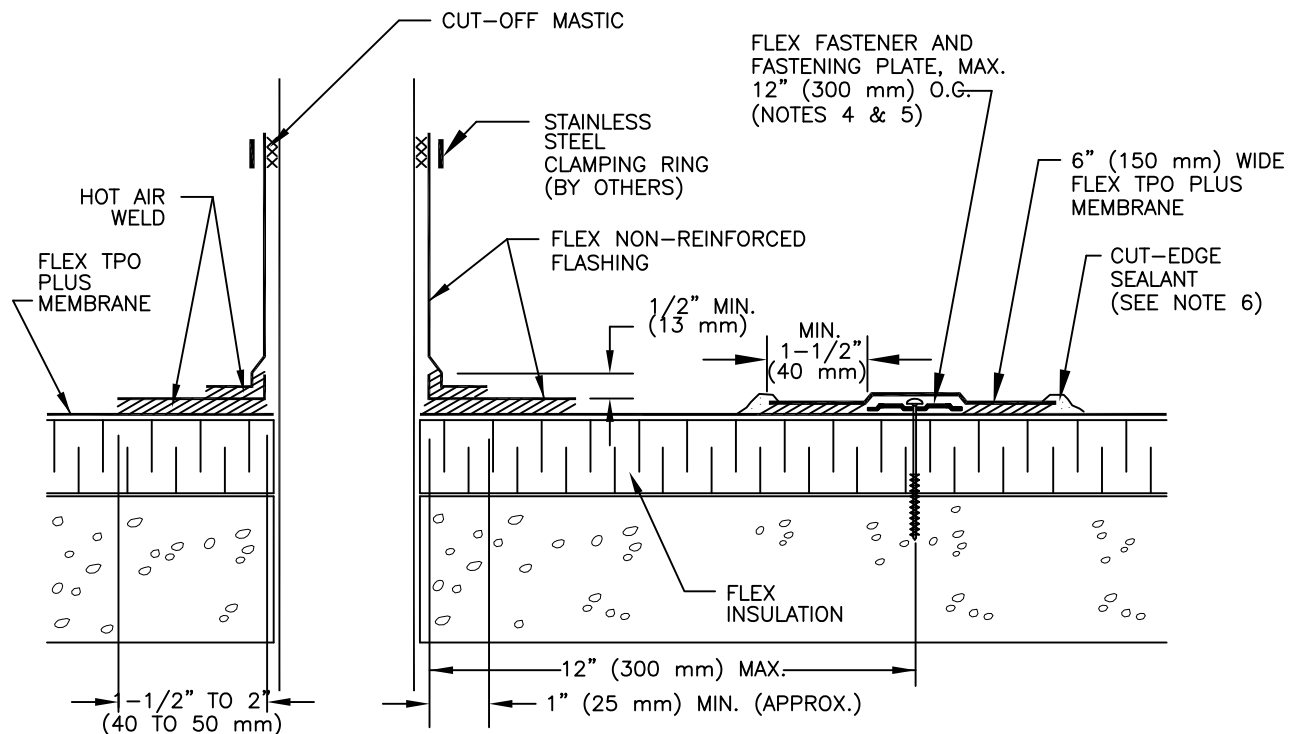


FLEX TPO PLUS MECHANICALLY FASTENED ROOFING SYSTEM



APPLY HEAT TO FLASHING AND FORM BY HAND
PRIOR TO HOT AIR WELDING

NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD FABRICATED PIPE SEAL.
2. TEMPERATURE OF PIPE MUST NOT EXCEED 120° F (49° C).
3. FLEX NON-REINFORCED MEMBRANE WRAPPED AROUND PIPE SHALL HAVE MINIMUM 1-1/2" (40 mm) VERTICAL HOT AIR WELD.
4. INSTALL A MINIMUM OF 4 FASTENING PLATES AROUND PIPES WITH A DIAMETER UP TO 6" (150 mm). ADDITIONAL FASTENING PLATES WILL BE REQUIRED FOR PIPES GREATER THAN 6" IN DIAMETER AND SHALL BE SPACED 12" (300 mm) ON CENTER MAXIMUM.

FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS PIPE DIAMETER EXCEEDS 18" (500 mm).

5. REFER TO MANUFACTURES APPROVALS FOR MEMBRANE FASTENING CRITERIA FOR PROPER FASTENERS AND PLATES.

6. APPROXIMATELY 1/8" (3 mm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF FLEX TPO PLUS REINFORCED MEMBRANE.