



Thermoplastic Single Ply and Multi-Ply Roofing Systems

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FLEX FLASHING /BONDING ADHESIVE 2375

DESCRIPTION

Flex Flashing /Bonding Adhesive 2375 is a synthetic rubber adhesive designed for the installation of fully or partially adhered membranes to various substrates.

PRODUCT BENEFITS

- Fast drying.
- Long open tack time.
- Excellent heat resistance.
- Excellent green strength.
- Brushes or roller coats easily over a wide application temperature range.
- Versatile, high overall performance.

SUGGESTED USES

Flex Flashing /Bonding Adhesive is designed for the Flashing of membrane (non-felt backed) to insulation boards, metal, wood and other various building materials.

METHOD OF APPLICATION

Flex Flashing /Bonding Adhesive 2375 should be applied at temperatures of 40°F or above. Applying the adhesive at temperatures below 40°F will extend drying times and potentially cause the condensation of water on the adhesive film producing lower ultimate bond strengths. If Flex Flashing Adhesive 2375 is stored below 40°F, store the adhesive at room temperature (72°F) for at least three days before using.

Materials to be bonded should be clean, dry and free from contaminates. Stir adhesive thoroughly before use. Apply adhesive by airless spray or roller to the roof deck and membrane at the specified coverage rate. Allow to dry 15 to 30 minutes before assembly. Make with adequate pressure to insure contact of all Flashing areas.

TYPICAL LIQUID PROPERTIES AT 77°F

Color	Amber / Yellow
Base	Neoprene
Solids (Weight)	25%
Specific Gravity	0.87
Pounds per Gallon	7.25
Viscosity, cps (Brookfield RVT Spindle No. 3 at 20 rpm)	2,500
Estimated Coverage (2-2 1/2 dry mils coated both sides)	55-70 sq ft/gal
DOT Label Required: Flammable Liquid UN 1133	
Code: 584661	

PRODUCT HANDLING

Flex Flashing /Bonding Adhesive 2375 contain ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided and necessary protective equipment and clothing should be worn. All five gallon pails and larger metal containers should be grounded and/or bonded when material is transferred. Vapors are heavier than air and may travel along the ground or may be moved by ventilation and ignited by pilot lights, other flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations distant from material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even residue) can ignite explosively.

Flex Membrane International maintains Material Safety Data Sheets on all of its products. Material Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers.

Flex's Material Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Flex products in your facilities.

RECOMMENDED STORAGE

When Flex Flashing /Bonding Adhesive 2375 is stored indoors, out of direct sunlight, and in the original, unopened container between 60°F and 80°F, the shelf life is twelve months. Always rotate stock.