



Thermoplastic Single Ply and Multi-Ply Roofing Systems

2670 Leisz's Bridge Road, Suite 400, Leesport, PA 19533 Phone (610) 916-9500 Fax (610) 916-9501

FLEX TPO PLUS INSIDE/OUTSIDE CORNERS
TECHNICAL DATA SHEET

GENERAL:

Flex TPO Inside/Outside Corners are pre-molded and are used for flashing inside/outside corners on a variety of details. Installation is fast and easy with no cutting or stretching required.

TYPICAL PROPERTIES AND CHARACTERISTICS:

Thickness:	60-mil
Color:	White, Gray and Tan

CAUTIONS AND WARNINGS:

1. Store Flex TPO Inside/Outside Corners in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. Flex TPO Inside/Outside Corners or TPO membrane that has been exposed to the weather for approximately 7 days or longer prior to use must be prepared with Flex Weathered Membrane Cleaner prior to hot air welding.

INSTALLATION:

1. Begin welding at the innermost corner point and work away from the corner.
2. Use a lower temperature setting on the heat welder than when welding reinforced TPO membrane. (Typically a setting of "6" on a scale of "10" is appropriate for welding Flex TPO Inside/Outside Corners).
3. Use the edge of the roller to crease the corner flashing into any membrane step-off to create a proper seal.

Flex TPO Plus Inside Corner



Flex TPO Plus Outside Corner

